_HUFCOR GLASSWALL™ SERIES_ is designed and built with raw materials that are environmentally friendly and contribute to helping green build projects achieve LEED Certification. When designed, installed and used correctly in building construction, Hufcor GlassWall™ Series contribute to several LEED v4 credit categories:

» **MR CREDIT 1.3 — BUILDING RE-USE**
  Hufcor® GlassWall™ Series can divide and partition spaces in existing buildings for various uses.

» **MR CREDIT 2.1 / 2.2 — CONSTRUCTION WASTE MANAGEMENT**
  Hufcor® GlassWall™ Series can be shipped via an innovative trailer load/unload design that allows for maximum storage of partitions while reducing the amount of dunnage necessary to ship. Partitions can be dropped on-site with minimal handling and unpacking.

» **MR CREDIT 3.1/3.2 — MATERIAL RE-USE**
  Hufcor® GlassWall™ Series can divide and partition spaces in existing buildings for various uses.

» **MR CREDIT 4.1/4.2 — RECYCLED CONTENT**
  Hufcor® GlassWall™ Series products contain recycled content. See tables for specific data.

» **MR CREDIT 5.1/5.2 — REGIONAL MATERIALS**
  The job site must be within a 500-mile radius of Janesville, Wisconsin for HUFCOR® GlassWall™ Series to contribute to this category.

» **EQ CREDIT 4.1/4.2/4.4 — LOW EMITTING MATERIALS**
  Hufcor® GlassWall™ Series use materials that meet recommended low VOC content.

» **EQ CREDIT 8.1/8.2 — DAYLIGHT & VIEWS**
  Hufcor® GlassWall™ Series allow daylight into buildings spaces.

» **EA CREDIT 1.1 — OPTIMIZE ENERGY PERFORMANCE**
  Hufcor® GlassWall™ Series can be used to thermally isolate space in use or not in use, as well the space lighting.
### TRADITIONAL PANEL CONSTRUCTION TYPES (PCT)

<table>
<thead>
<tr>
<th></th>
<th>Hufcor® INVISTA™ GLASSWALL™</th>
<th>Hufcor® ULTRA™ GLASSWALL™</th>
<th>Hufcor® FRAMELESS™ GLASSWALL™</th>
</tr>
</thead>
<tbody>
<tr>
<td>STC Rating #</td>
<td>33 / 37 / 38</td>
<td>36 / 45 / 46</td>
<td>n/a</td>
</tr>
<tr>
<td>Published Wt.* (lbs/sqft)</td>
<td>6.8</td>
<td>9.3</td>
<td>6.7</td>
</tr>
<tr>
<td>Partition Assembly Material Content* (%)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glass</td>
<td>84.3%</td>
<td>51.7%</td>
<td>91.1%</td>
</tr>
<tr>
<td>Aluminum - Frame / Trim</td>
<td>11.4%</td>
<td>18.8%</td>
<td>5.6%</td>
</tr>
<tr>
<td>Steel Frame / Components</td>
<td>3.2%</td>
<td>22.6%</td>
<td>0.9%</td>
</tr>
<tr>
<td>Plastic Components</td>
<td>1.1%</td>
<td>1.2%</td>
<td>2.4%</td>
</tr>
<tr>
<td>MDF</td>
<td>n/a</td>
<td>2.4%</td>
<td>n/a</td>
</tr>
<tr>
<td>Gypsum</td>
<td>n/a</td>
<td>2.5%</td>
<td>n/a</td>
</tr>
<tr>
<td>Recycle Content* (%)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total Pre-Consumer</td>
<td>15.9%</td>
<td>19.2%</td>
<td>14.8%</td>
</tr>
<tr>
<td>Total Post-Consumer</td>
<td>7.9%</td>
<td>27.3%</td>
<td>3.4%</td>
</tr>
</tbody>
</table>

* Pre- and post-consumer values of the glass wall construction material only

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### MATERIAL SUPPLIERS:

**Point of origins**

- **STEEL COMPONENTS**
  - Esmark Steel – Chicago Heights, IL
  - Magic Coil Products – Butler, IN
  - Siegal Steel – Chicago, IL

- **ALUMINUM COMPONENTS**
  - American Aluminum – Beloit, WI
  - Custom Aluminum – South Elgin, IL
  - Gordon Aluminum – Wausau, WI

- **ALUMINUM TRACK SYSTEMS**
  - American Aluminum – Beloit, WI
  - Gordon Aluminum – Wausau, WI

- **GYPSUM ACOUSTICAL BACKERS**
  - Manufacturer/Extraction Point: US Gypsum – Chicago, IN
  - Primary Supplier: Gypsum Supply Company – Elkhorn, WI
  - Secondary Supplier: Gypsum Supply Company – Madison, WI

**RECOMMENDED FIELD INSTALLATION:**

- Low VOC Materials • Complies with LEED EQ Credit 4.1/4.2/4.4

- **CLEANERS**
  - Clorox 409 – No VOC
  - Naptha – No HAPs

- **LUBRICANTS**
  - Petroleum Jelly—No VOCs

- **STEEL REPAIR**
  - Bondo by 3M

MSDS information on adhesives and/or chemicals listed on this page can be obtained directly from the manufacturer.

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**HUFCOR GLASSWALL™ Series contribute to environmental sustainability and LEED credit categories**
**HUFCOR GLASSWALL™ SERIES**  
*Sustainable Design & LEED*

The LEED BD+C rating system applies to many project types, including, but not limited to, the following common market sectors that HUFCOR® GlassWall™ Series are installed:

- NEW CONSTRUCTION AND MAJOR RENOVATION
- SCHOOLS
- RETAIL
- WAREHOUSES AND DISTRIBUTION CENTERS
- HOSPITALITY
- HEALTHCARE

The LEED ID+C rating system applies to many project types, including, but not limited to, the following common commercial and retail sectors that HUFCOR® GlassWall™ Series are installed:

- COMMERCIAL INTERIORS
- RETAIL
- HOSPITALITY

**NOTE:**

Use of HUFCOR® GlassWall™ Series does not ensure that these credit categories will all be achieved in each building and/or interior design construction project seeking LEED certification. Due to the customized nature of each project, exact contributions and compliances will always depend on the specifics of the project.

Hufcor, Inc. is a member of the USGBC, which develops the LEED rating systems, and has participated in LEED workshops to gain an understanding of the credit categories relevant to our industry.

Hufcor, Inc., in partnership and collaboration with worldwide distributors, dealers, installers, architects, architectural firms, and general contractors, will continue to lead the industry in the design/build/install of operable partition solutions by not only continually improving the environmental performance of its operable partitions, but also to provide innovative solutions that drive improving the customer experience with Hufcor, Inc. and its partners.

Please contact us with any questions or requests that you may have regarding HUFCOR® GlassWall™ Series and its LEED v4 compliance information.

**GENERAL INFORMATION**  
*Sustainable Design, and LEED*

Manufacturer: Hufcor, Inc.

Product: Partitions (10 22 00)
Folding Panel Partitions (10 22 39)

Location of Manufacturer: 2101 Kennedy Road, Janesville, WI 53545

Description: Hufcor GlassWall™ Series
- InVista
- Ultra
- Frameless