**Why Xorel?**

**DURABLE**

- **DURABLE**
  - Stands up to abuse in high-traffic areas. 200,000 to 1 million double rubs on the Wyzenbeek Abrasion Test.

**COLORFAST / LIGHTFAST**

- Solution dyed. Color not affected by cleaning products (including diluted bleach) or light exposure.

**TACKABLE**

- Highly tackable yarns can “move back” into position.

**PERFORMANCE WITHOUT FINISHES**

- No topical or chemical finishes; all performance qualities are inherent to the yarn.

**CLEANABLE**

- **STAIN RESISTANT YARNS**
  - Water and stains do not penetrate the extruded yarns.

- **EASY TO CLEAN**
  - Can be aggressively cleaned with water, solvent cleaners and diluted bleach.

- **ANTI-MICROBIAL**
  - Inherently antibacterial, anti-fungal, anti-epidemic.

**SUSTAINABLE + INDUSTRY PROVEN**

- **100% PVC FREE**
  - Free of PVC, chlorinated plasticizers, heavy metals and ozone depleting chemicals.

- **BIODEBASED VERSION OFFERED**
  - The world’s first Biobased high-performance textile. Biobased Xorel is a true plant-based product with a significantly reduced carbon footprint.

- **PROTECTED**
  - 10-year warranty and 30+ year track record.

- **THIRD PARTY CERTIFIED**
  - Cradle to Cradle Gold/Silver, SCS Indoor Air Advantage Gold, NSF - Facts certification (NSF 336), Green Spec, up to 4 LEED points, Healthy Product Declarations (HPDs) available.

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### PATTERN | PATTERN # | CONTENT | WIDTH | PROGRAM | COLORWAYS
--- | --- | --- | --- | --- | ---
Braid | 6211 | 100% Xorel (65% Biobased PE, 35% PE) | 56 in / 142 cm | 18, 25 | 56 in / 142 cm
Circuit | 6877 | 100% Xorel | 56 in / 142 cm | 15, 18 | 56 in / 142 cm
Dash | 6603 | 100% Xorel (50% Biobased PE, 50% PE) | 56 in / 142 cm | 18, 19 | 56 in / 142 cm
Fractal Emboss | 6261 | 100% Xorel | 56 in / 142 cm | 751, 770 | 56 in / 142 cm
Linen | 6291 | 100% Xorel | 56 in / 142 cm | 5, 9 | 56 in / 142 cm
Meteor | 6427 | 100% Xorel (85% Biobased PE, 15% PE) | 56 in / 142 cm | 751, 770, 782, 768, 769 | 56 in / 142 cm
Nexus | 6423 | 100% Xorel (65% Biobased PE, 35% PE) | 56 in / 142 cm | 751, 770, 782, 768, 769 | 56 in / 142 cm
Quarry | 6619 | 100% Xorel | 56 in / 142 cm | 957, 911 | 56 in / 142 cm
Styne | 6423 | 100% Xorel (65% Biobased PE, 35% PE) | 56 in / 142 cm | 813, 826 | 56 in / 142 cm
Tangle | 6213 | 100% Xorel (50% Biobased PE, 40% PE) | 56 in / 142 cm | 28, 30 | 56 in / 142 cm
Twist | 6217 | 100% Xorel (50% Biobased PE, 40% PE) | 56 in / 142 cm | 28, 30 | 56 in / 142 cm
Venetian Emboss | 6923 | 100% Xorel (50% Biobased PE, 40% PE) | 56 in / 142 cm | 913, 916 | 56 in / 142 cm

More color selections are available as COMs and can be found on carnegiefabrics.com. Xorel is backed with heavy weight backing on all Hufcor panels. Pattern colors may vary due to room lighting. One fabric is not available on Hufcor Accordion Door / Wall Products.
<table>
<thead>
<tr>
<th>Linen</th>
<th>6291-5 Dash</th>
<th>6603-30 Fractal Emboss</th>
<th>6261-751</th>
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</thead>
<tbody>
<tr>
<td>Twine</td>
<td>6217-30 Nexus</td>
<td>6425-907 Strie</td>
<td>6423-811</td>
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<tr>
<td>Tangle</td>
<td>6213-10 Strie</td>
<td>6423-823 Meteor</td>
<td>6427-742</td>
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<tr>
<td>Veneer Emboss</td>
<td>6925-813</td>
<td></td>
<td>6211-20 Meteor</td>
</tr>
<tr>
<td>Veneer Emboss</td>
<td>6925-826</td>
<td></td>
<td>6211-25 Linen</td>
</tr>
</tbody>
</table>

*When using lighter colors, some slight differences in color may appear due to the difference in substrate materials. Please contact Hufcor for more specific information about your proposed project with these colorways.*
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Why Xorel?

**DURABLE**
Stand up to abuse in high-traffic areas. 200,000 to 1 million double rubs on the Wyzenbeek Abrasion Test.

**COLORFAST / LIGHTFAST**
Solution dyed. Color not affected by cleaning products (including diluted bleach) or light exposure.

**TACKABLE**
Highly tackable yarns can “move back” into position.

**PERFORMANCE WITHOUT FINISHES**
No topical or chemical finishes, all performance qualities are inherent to the yarn.

**CLEANABLE**
Stain Resistant Yarns
Water and stains do not penetrate the extruded yarns.

**EASY TO CLEAN**
Can be aggressively cleaned with water, solvent cleaners and diluted bleach.

**ANTI-MICROBIAL**
Inherently antibacterial, anti-fungal, anti-aph.

**SUSTAINABLE + INDUSTRY PROVEN**
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**BIIOBASED VERSION OFFERED**
The world’s first Biobased high-performance textile. Biobased Xorel is a true plant-based product with a significantly reduced carbon footprint.

**PROTECTED**
10-year warranty and 30+ year track record.

**THIRD PARTY CERTIFIED**
Cradle to Cradle Gold/Silver, SCS Indoor Air Advantage Gold, NSF - Facts certification (NSF 336), Green Spec. Up to 4 LEED points, Healthy Product Declarations (HPDs) available.

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**Why Xorel?**

<table>
<thead>
<tr>
<th>PATTERN</th>
<th>PATTERN #</th>
<th>CONTENT</th>
<th>WIDTH</th>
<th>PROGRAM COLORWAYS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Braid</td>
<td>6211</td>
<td>100% Xorel (60% PE, 37% Biobased PE)</td>
<td>56 in / 142 cm</td>
<td>26, 25</td>
</tr>
<tr>
<td>Circuit</td>
<td>6877</td>
<td>100% IFR Xorel</td>
<td>56 in / 142 cm</td>
<td>10, 14</td>
</tr>
<tr>
<td>Dash</td>
<td>6603</td>
<td>100% Xorel (65% Biobased PE, 35% PE)</td>
<td>56 in / 142 cm</td>
<td>28, 30</td>
</tr>
<tr>
<td>Fractal Emboss</td>
<td>6261</td>
<td>100% IFR Xorel</td>
<td>56 in / 142 cm</td>
<td>79, 770</td>
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<tr>
<td>Linen</td>
<td>6291</td>
<td>100% IFR Xorel</td>
<td>56 in / 142 cm</td>
<td>77</td>
</tr>
<tr>
<td>Meteor</td>
<td>6427</td>
<td>100% IFR Xorel</td>
<td>56 in / 142 cm</td>
<td>125, 134, 176, 178, 180</td>
</tr>
<tr>
<td>Nexus</td>
<td>6423</td>
<td>100% Xorel (85% Biobased PE, 15% PE)</td>
<td>56 in / 142 cm</td>
<td>187, 196</td>
</tr>
<tr>
<td>Quarry</td>
<td>6619</td>
<td>100% IFR Xorel</td>
<td>56 in / 142 cm</td>
<td>795, 813, 826</td>
</tr>
<tr>
<td>Strie</td>
<td>6423</td>
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<td>813, 826</td>
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<td>Tangle</td>
<td>6213</td>
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<td>56 in / 142 cm</td>
<td>105, 117</td>
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<td>Twine</td>
<td>6211</td>
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<td>56 in / 142 cm</td>
<td>82, 93</td>
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<td>Veneer Emboss</td>
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<td>100% Xorel (65% Biobased PE, 35% PE)</td>
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### Catalog Colors

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<tr>
<td>Dash</td>
<td>6603</td>
<td>100% Xorel (60% Biobased PE, 40% PE)</td>
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<td>28, 29</td>
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<tr>
<td>Fractal Emboss</td>
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<td>100% IFR Xorel</td>
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<td>700, 701, 702, 702, 702</td>
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<td>6235</td>
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**Carnegie Xorel®**

**800.727.6770** | carnegiefabrics.com

**samples@carnegiefabrics.com**

**Fax** 812.217.1179

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